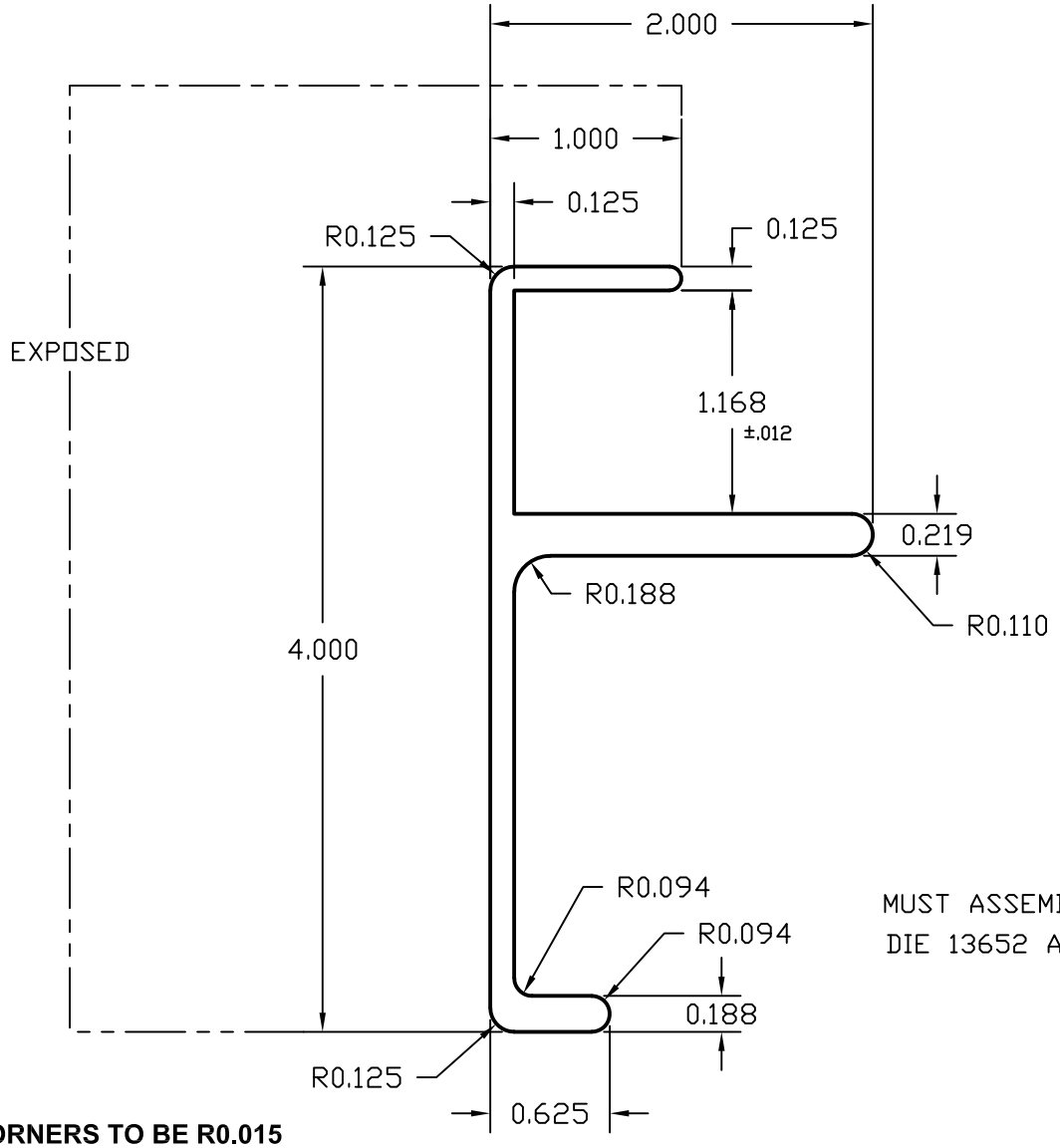
13650
DIE NUMBER



MUST ASSEMBLE WITH
DIE 13652 AS SHOWN

NOTE:

UNSPECIFIED CORNERS TO BE R0.015

ALLOY:

USE CAD DATA FOR DIE CONSTRUCTION
ALL AREAS NOT DIMENSIONED ARE CONSIDERED REFERENCE

P.I. = POINT OF INTERSECTION
U.O.S. = UNLESS OTHERWISE SPECIFIED
( ) = REFERENCE DIMENSION

EXTRUDED ALUMINUM CORPORATION IS NOT IN ANY WAY RESPONSIBLE FOR THE DESIGN OR APPLICATION OF THIS PART.
THE ALUMINUM ASSOCIATION STANDARD COMMERCIAL TOLERANCES APPLY UNLESS OTHERWISE SHOWN.

REVISIONS

REDRAWN ON AUTOCAD	03/22/18	NRO

Extruded Aluminum CORPORATION
7200 Industrial Dr.
Belding, MI. 48809
PHONE (616) 794-0300
FAX (616) 794-0879

DRAWING SCALE	FULL	RATIO	58:1
EST. AREA	1.106	DIE SIZE	8 x 4-1/2
EST. WEIGHT	1.327	NO. HOLES	1
OUTER PERIM.	14.294	BACKER NO.	
INNER PERIM.		FEEDER NO.	
CIRCUM. C.	4.086	VENDOR	VENDOR

DRN. BY NRO	DATE 08/02/63	REVISION LEVEL		
CUSTOMER EXTRUDED ALUMINUM CORPORATION				
PART NO. EXTRUSION				
PART NAME ALUMINUM DECK STRINGER				
PRESS	BOLSTER	SUB-BOLSTER	SPACER	DIE NUMBER
1	954		1.5	13650
RELEASE # 1	DRAWING/QUOTE NUMBER			