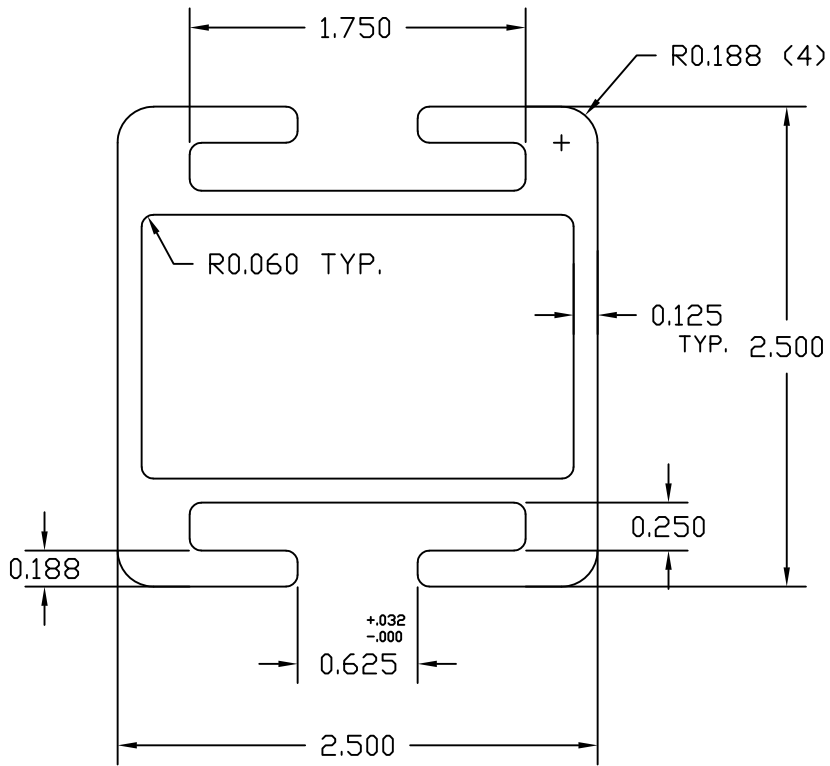


22780-T

DIE NUMBER



NOTE:

- 1.) TWIST: 1° MAX. IN TOTAL LENGTH.
  - 2.) FLANESS: 0.015" IN TOTAL WIDTH.
  - 3.) STRAIGHTNESS: 0.080" IN TOTAL LENGTH, BOTH SIDES.
  - 4.) SQUARENESS OF CUT: 1° MAX. FROM SQUARE.
  - 5.) ALL UNSPECIFIED TOLERANCE ±.030
- USE QC# 601 GAUGE

EXTRUDED ALUMINUM CORPORATION IS NOT IN ANY WAY RESPONSIBLE FOR THE DESIGN OR APPLICATION OF THIS PART. THE ALUMINUM ASSOCIATION STANDARD COMMERCIAL TOLERANCES APPLY UNLESS OTHERWISE SHOWN.



7200 Industrial Dr.  
Belding, MI. 48809

**Extruded Aluminum CORPORATION**

PHONE (616) 794-0300  
FAX (616) 794-0879

REVISIONS


DRN. BY DJS	DATE 07/14/04	REVISION LEVEL
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CUSTOMER EXTRUDED ALUMINUM

PART NO. 17704

PART NAME ALUMINUM EXTRUSION

PRESS	BOLSTER	SUB-BOLSTER	SPACER	DIE NUMBER
	1	928		22780-T

EST. AREA	2.021	DIE SIZE	10 x 6
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EST. WEIGHT	2.425	NO. HOLES	1
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OUTER PERIM.	15.517	BACKER NO.	
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INNER PERIM.	7.145	FEEDER NO.	
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CIRCUM. C.	3.380	VENDOR	THUMB
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RELEASE #	1	DRAWING/QUOTE NUMBER	04-0879
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