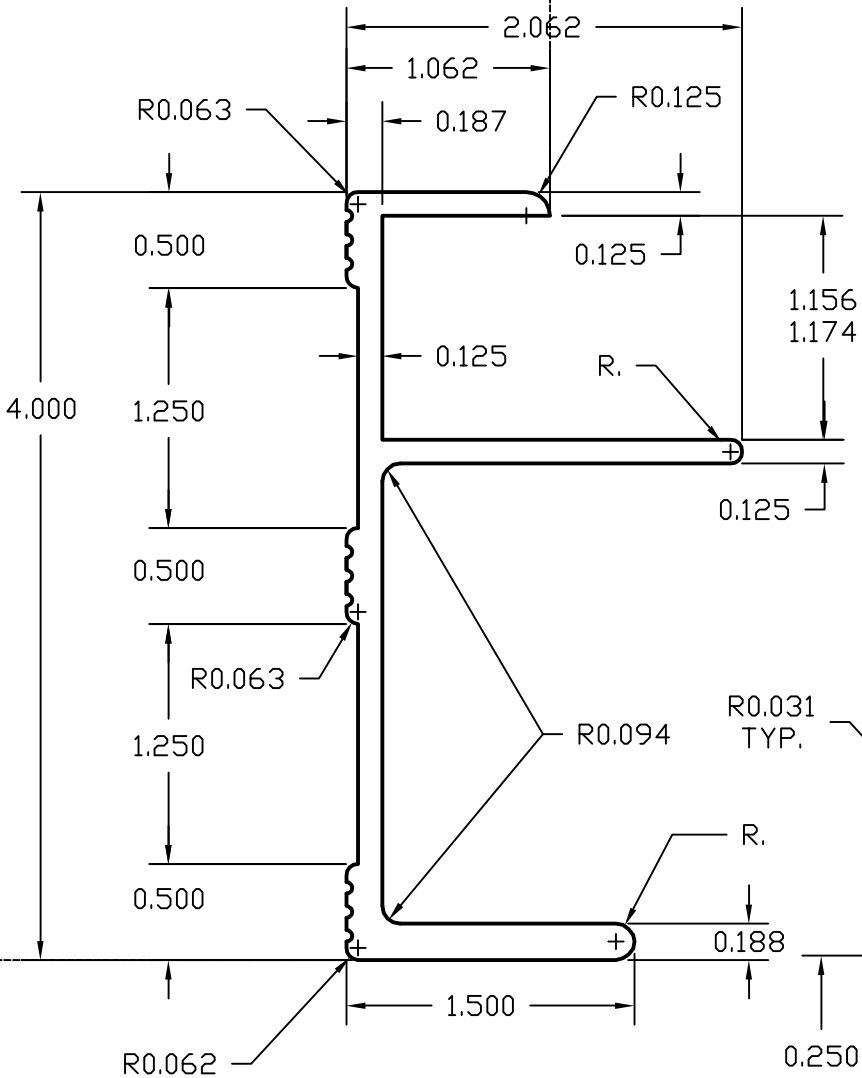


18644

DIE NUMBER

EXPOSED # 2 FINISH



MUST SLIP FIT
OVER DIES 18645
& 13652

4X SIZE DETAIL
3 PLACES

NOTE:

UNSPECIFIED CORNERS TO BE R0.015

P.I. = POINT OF INTERSECTION
U.O.S. = UNLESS OTHERWISE SPECIFIED
() = REFERENCE DIMENSION

EXTRUDED ALUMINUM CORPORATION IS NOT
IN ANY WAY RESPONSIBLE FOR THE DESIGN
OR APPLICATION OF THIS PART.
THE ALUMINUM ASSOCIATION STANDARD COMMERCIAL
TOLERANCES APPLY UNLESS OTHERWISE SHOWN.

REVISIONS

TOOK OFF 3/4" SPACER FROM PRESS 5 TOOLING 1/8/09 DJS	
TOOLING CHANGE TO 689/269 FROM 240 269	04/21/08 WRM
ADDED PRESS 1 TOOLING 2/25/98 CRH	
REMOVED ALLOY DESIGNATION 3/12/98 CRH	



7200 Industrial Dr.
Belding, MI. 48809

**Extruded Aluminum
CORPORATION**

PHONE (616) 794-0300
FAX (616) 794-0879

DRN. BY P0	DATE 06/11/07	REVISION LEVEL
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CUSTOMER EXTRUDED ALUMINUM

PART NO. DECK STRINGER

PART NAME ALUMINUM EXTRUSION

DRAWING SCALE	FULL	RATIO	XX
EST. AREA	1.560	DIE SIZE	8X6
EST. WEIGHT	1.392	NO. HOLES	1
OUTER PERIM.	16.637	BACKER NO.	18644
INNER PERIM.	PERIM	FEEDER NO.	18644
CIRCUM. C.	4.0625	VENDOR	SERVICE

PRESS	BOLSTER	SUB-BOLSTER	SPACER	DIE NUMBER 18644
	5	689	269	
1	947		3.5	
RELEASE #	2	DRAWING/QUOTE NUMBER		