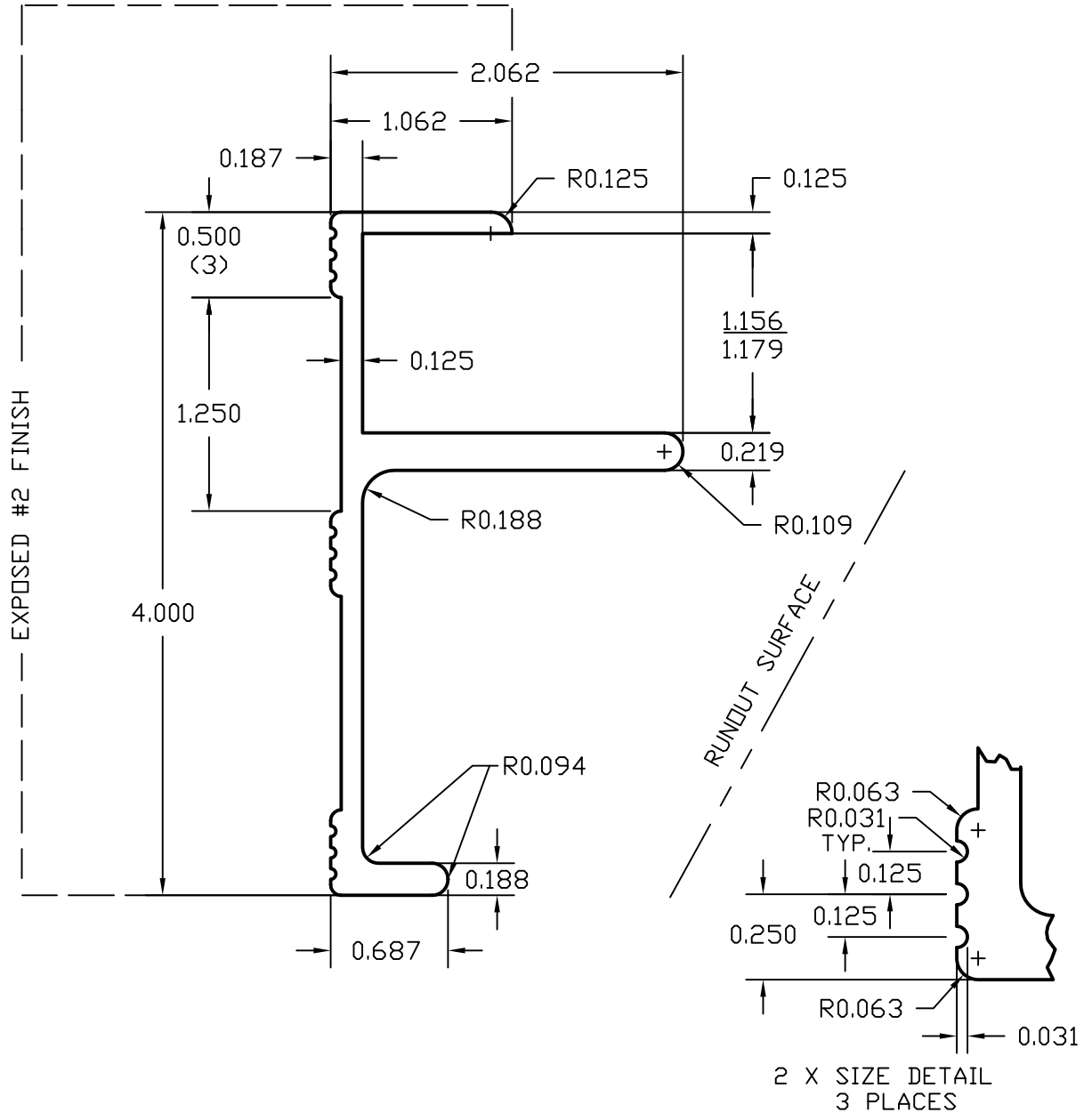


18791

DIE NUMBER



NOTE: ALSO RUNS BACKER 13650, 18791 AND 20183

EXTRUDED ALUMINUM CORPORATION IS NOT IN ANY WAY RESPONSIBLE FOR THE DESIGN OR APPLICATION OF THIS PART. THE ALUMINUM ASSOCIATION STANDARD COMMERCIAL TOLERANCES APPLY UNLESS OTHERWISE SHOWN.



**Extruded Aluminum CORPORATION**

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REVISIONS


DRN. BY WRM	DATE 03/25/08	REVISION LEVEL
CUSTOMER STANDARD DIE		
PART NO.		
PART NAME DECK STRINGER		
PRESS	BOLSTER	SUB-BOLSTER
1	947	3.5 SP
5	689	420
RELEASE #	DRAWING/QUOTE NUMBER	SPACER
		1.5
DIE NUMBER		18791

DRAWING SCALE	FULL	RATIO	75:1 / 93:1
EST. AREA	1.178	DIE SIZE	8 X 4.5
EST. WEIGHT	1.414	NO. HOLES	1
OUTER PERIM.		BACKER NO.	13650
INNER PERIM.		FEEDER NO.	
CIRCUM. C.		VENDOR	SERVICE

CHG. TOOLING TO 689/420-1.5 SP 1/2/08 DJS