



PRESS 7 INFORMATION

MULTI-HOLE DIES (1-4)  
 TOOLING STACK -  $\phi 14 \times 15.6875$   
 BILLET DIAMETER - 7"  
 BILLET AREA - 38.485  
 STANDARD BOLSTER SIZE -  $14 \times 9.6875$   
 (NO SUB BOLSTER)  
 MINIMUM WEIGHT - 0.200 POUNDS PER FOOT  
 MAXIMUM WEIGHT - 1.500 POUNDS PER FOOT  
 RUN-OUT TABLE LENGTH - 120 FEET

BILLET DIAMETER - 7"  
 BILLET AREA - 38.485  
 SHORTEST BILLET LENGTH 15",  
 LONGEST BILLET LENGTH 29.5"  
 7" BILLET X 1" WEIGHS 3.849 LBS.

MAXIMUM MATERIAL CUT LENGTH = 392"  
 MINIMUM CUT LENGTH = 60"  
 CUT TOLERANCE =  $+0.125"/-0$



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